



Dart Hawkesbury
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D206-667-017
Job Sheet 167507



Part No: D206-667-017

Job Qty: 2 ea

Part Name: Grounding Strap



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/2/17

Job Tracking No:

Due Date: 11/10/17

Created By: Mario Poulin

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		11/10/17	0.00	0.00	Start Up Stores/Pkg1		OK
110	Packaging	2 pcs		11/10/17	0.00	0.00	Packaging1		OK
120	QC	2 pcs		11/10/17	0.00	0.00	QC4		SMB
125	DC	2 pcs		11/10/17	0.00	0.00	DC		SK
130	Packaging	2 pcs		11/10/17	0.00	0.00	Packaging3		11.10
140	QC21-FG	2 Ea		11/10/17	0.00	0.00	QC21		11.10 17-11-01

Part Op 125 - Photocopy bluefile and create labels per PPP D206-667-017 CHG001

Descriptions: 130 - Identify and pack for shipping as per PPP D206-667-017 LOCATION : LG054

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN742D36 fm137848	④	29	0	0
	MS210423 5005094	④	39	0	0
	MS27039-1-08 5005090	④	480	0	0
	MS9165-05 5005095	④	11	0	0
	NAS1149C0332R 5005097	⑧	4,324	0	0

Part Specifications

Specifications could not be found.

Plex 11/2/17 8:21 AM dart.poulin.mario

Work Order:		Part No.		NCR No.		Date:	
DISPOSITION		☐ Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved		☐ Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab		☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite	
AGAINST DEPARTMENT/PROCESS		☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier		☐ Engineering ☐ Quality ☐ Other		☐ Approval ☐ MRA (QSI042) Approval	
Step #:		QTY Effective:		Disposition			
Job No: 167507 Mfg Date: 11/02/17		Change No: Quantity: Operation: Revision: PART NO:		D206-667-017 Start up Operation 2		Grounding Strap  S005104 DART AEROSPACE	
Completed By Lead hand / Supervisor Approval Verification		QC / QA Coordinator Approval		Positioning Wrong Outside Dimensions Over/Under tolerance Part Incorrect Part Lost/Missing Part Moved Drawing Finish Misread Turning Sequence		Loss/Surge Program g Stock Pulled of Sequence et Mislabeled Fit/Function Misaligned/off center	
Root Cause No R Oper Offs Sup Training Use for Testing Poor Information Rushing Product Improvement Process Improvement Manufacturing Process OTHER:		Cuffs Crushing Heat Treat Wave/Twist in Tube Marks/Chatter Drill Holes Cut Too Short Countersink Instructions incomplete/Unclear		Misaligned/off center Misread Drawing Part Moved Part Lost/Missing Part Incorrect Over/Under tolerance Outside Dimensions Positioning Wrong		Misaligned/off center Misread Drawing Part Moved Part Lost/Missing Part Incorrect Over/Under tolerance Outside Dimensions Positioning Wrong	